

Date: Friday, 3/24/2006 8:29:39 AM  
User: Linda Lapelle

# Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.  
Job Number : 26374  
Estimate Number : 10804  
P.O. Number :  
This Issue : 3/24/2006 S.O. No. :  
Print Rev. : NC  
First Issue : 1/1 Type :  
Previous Run : 00015

Drawing Name : D2571/D2572/D2573/D2574

Part Number : Z\_CUSTOM  
Drawing Number : RTN465  
Project Number : N/A  
Drawing Revision : N/A  
Material : N/A  
Due Date : 3/31/2006

Written By : SEE ABOVE USER & DATE  
Checked & Approved By :  
Comment :

Qty: 1 Um: Each

## Additional Product

Job Number:

Seq. #: Machine Or Operation

Description :

1.0 QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT RTN 465

2.0 POWDER COATING

POWDER COATING

Comment: POWDER COATING

STRIP POWDER COAT OFF SADDLES:

2 X D2571 B23801 / B24125

2 X D2572 B23801 / B24125

2 X D2573 B24126 / B23509

2 X D2574 B24126 / B23802

3.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

CHAMFER SADDLES BY HAND TO NEW REV. E

ON ABOVE SADDLES

4.0 QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

5.0 POWDER COATING

POWDER COATING

Comment: POWDER COATING

TOUCH UP SADDLES WITH ALODINE

POWDER COAT WHITE AS PER

QSI 005 (REF. 4.3.5.1)

